

Installation, Operation & Maintenance Manual

Sentry HRX Sampler Point Samplers

S-SP-IOM-00483-0 11-16





Do not install, maintain, or operate this equipment without reading, understanding, and following the appropriate Sentry Equipment Corp instructions. Otherwise, injury, damage, or both may result.

Copyright

© 2016 by Sentry Equipment Corp. All rights reserved. All product and company names are property of their respective owners. This document contains proprietary information. No part of this document may be photocopied or reproduced without the prior written consent of Sentry Equipment Corp.

Limit of Liability

Sentry Equipment Corp, its employees, agents, and the authors and contributors to this document specifically disclaim all liabilities and warranties, express or implied (including warranties of merchantability and fitness for a particular purpose), for the accuracy, currency, completeness, and/or reliability of the information contained herein and/or for the fitness for any particular use and/or for the performance of any material and/or equipment selected in whole or part with the user of/or in reliance upon information contained herein. Selection of materials and/or equipment is at the sole risk of the user of this publication.

Note

The information contained in this document is subject to change without notice.

Table of Contents

- Safety Information4
- General Safety Precautions5
- General Description6
- Installation.....6
- Operation.....7
 - Sample Bottle Assembly7
 - Sample Probe Speed.....7
- Maintenance.....7
 - Frequency.....7
 - Filter Regulator8
 - Seal Adjustment.....8
 - Seal Replacement.....8
 - Troubleshooting Sequence9
- Standard Warranty9
- Customer Support.....10

Safety Information

Please read the entire manual before attempting to unpack, set up, or operate this product. Pay careful attention to all Warnings, Cautions, and Notes. Failure to do so could result in serious personal injury and/or equipment damage.

Use of Hazard Information

If multiple hazards exist, the signal word corresponding to the greatest hazard shall be used.

Definitions

DANGER

DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury.

WARNING

WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury.

CAUTION

CAUTION, used with the safety alert symbol, indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

NOTICE

NOTICE is used to address practices not related to personal injury.

NOTE

Information that requires special emphasis.

TIP

Alternate techniques or clarifying information.

SHALL: This word is understood to be mandatory.

SHOULD: This word is understood to be advisory.

General Safety Precautions

Product Selection, Installation, and Use

WARNING

Improper selection, installation, or use can cause personal injury or property damage. It is solely the responsibility of users, through their own analysis and testing, to select products suitable for their specific application requirements, ensure they are properly maintained, and limit their use to their intended purpose.

Follow proper local, state, and federal regulations for proper installation and operational requirements.

Always use caution and common sense when working with any chemical. Read the product label and Material Safety Data Sheets (MSDS) carefully and follow the instructions exactly.

Potential Equipment Hazards

WARNING

Hot surfaces! This equipment may have very hot surfaces. If an operator contacts a hot surface, injury may occur. Use protective clothing to prevent injury. If other equipment comes in contact with a hot surface, damage to the equipment may occur. Ensure the area around this equipment is kept clear to prevent damage from occurring.

High pressures! This equipment may contain fluids at very high pressures. Prior to installing, removing or maintaining this equipment, ensure that the equipment is isolated from all connecting piping, the equipment is depressurized, the contents have been drained, and the equipment is cool.

Moving parts! This equipment may contain moving parts. All drive guards and doors must be secured in place when this machine is being operated.

General Description

The Sentry® HRX sampler samples dry material from positive or negative, horizontal or vertical air conveying systems. The sampler has been specially designed to meet One Voice and EHEDG hygienic food processing equipment guidelines for high hygiene dry clean.

A sample is taken when a solenoid-controlled air cylinder or an electric-driven actuator moves a sample tube in and out of the product stream. Pressure between the conveying line and the sample container is equalized, allowing the sample to fall to the sample container. Since the sample outlet connection of the Sentry HRX sampler moves as the sample tube is moved in and out of the product stream, the sample collection container is mounted separately from the sampler and is connected via a flexible hose to the sampler.

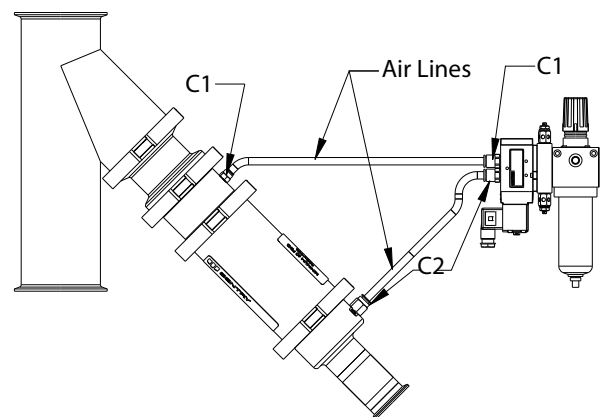
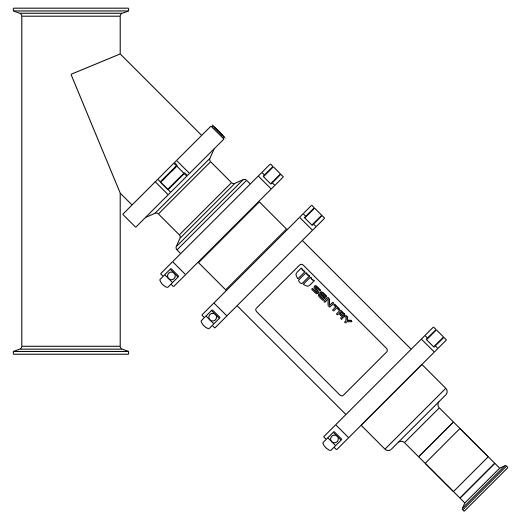
Product characteristics are not changed by the sampler because no moving parts convey the product to the sample container. Sample size and frequency can be changed at the controller.

⚠ WARNING

Read these instructions **completely** before proceeding to assemble, install or operate this machine. This machine should be installed, operated and serviced by qualified individuals. All drive guards and doors must be secured in place when this machine is being operated. Follow proper local, state and federal regulations for proper installation and operational requirements.

Installation

1. Choose a location for the sampler. Product should be evenly dispersed in the material line. Make sure that the mounting location is six to eight feet beyond all elbows or line irregularities.
2. Mount the sampler to the line using a 4-inch sanitary clamp connection. Make sure the sample tube slot faces the flow of material so the sample can enter into the tube. The product discharge must face down.
3. If any side of your chute or line is less than 5 inches, use a transition section to enlarge the line at the point of installation. The shortest Sentry HRX sample tube is 4 inches.
4. Connect a flexible hose from the sample discharge to the sample collection container. In certain applications, rigid metal tubing can be used following a short length of hose attached to the discharge.
5. Mount the filter-regulator and the solenoid valve. The bowl should be in a vertical position as close as possible to the sampler. Air pressure of 60 to 80 psi normally is recommended (4.14 to 5.52 bar). The regulator and the restrictors are preset at the factory. Air usage is 8 in³ per inch of stroke. CFM depends on how often the sampler is actuated.
6. Connect the lines from the solenoid valve marked C1 and C2 to the corresponding C1 and C2 marks on the air cylinders with 3/8 inch OD poly tube. (C1 = Retract; C2 = Extend).
7. Connect a clean air supply to the inlet of the filter-regulator. Oil and moisture filters should be used before the filter-regulator, if necessary. If an air lubricant is added to the system, it should

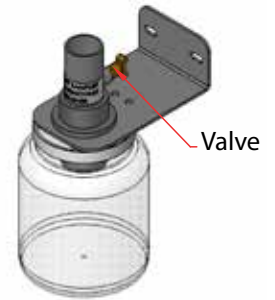


be placed immediately after the filter-regulator. Air lines should not be so long that sharp bends or kinks develop in the lines. If an air purge is supplied, connect a purge gas source to the solenoid valve mounted on the sampler purge connection.

Operation

Sample Bottle Assembly

The valve on the sample bottle assembly is used to release pressure in the container. The valve may be opened a one-quarter turn to allow pressure to bleed slowly between sampling cycles. The valve must be closed when sampling on a vacuum line.

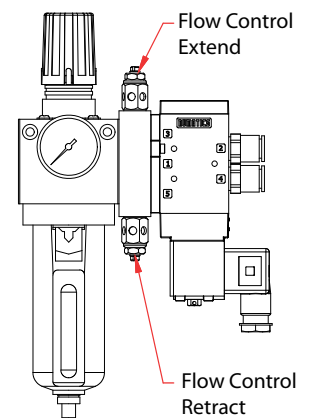
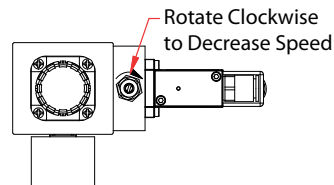


⚠ WARNING

Open the valve on the sample bottle assembly to release the container pressure before removing the container. **DO NOT** open the valve by more than a quarter turn during sampling. Fine material may escape, biasing the sample and possibly causing personal injury.

Sample Probe Speed

The image at left shows a typical arrangement of a four-way solenoid valve. The speed with which the sample probe extends and retracts can be increased or decreased by turning the flow controls on the four-way valve. Each screw regulates the air exhausting from the cylinder. Turn the screw clockwise to decrease cylinder speed. When shipped from the factory, the advancing and retracting speeds are equal.



➡ NOTE:

If you make an adjustment to the four-way valve, you may need to adjust the timers in the controller.

Maintenance

⚠ WARNING

Do not attempt to loosen or start disassembly of the sampler while the process line and pneumatic air cylinder are pressurized. All lines must be depressurized before any work can be done.

Frequency

Because the Sentry HRX sampler can be used with a wide variety of products and installations, there are no definite guidelines on how often maintenance should be performed. Maintain the sampler very closely for the first three to four months from initial installation and document wear vs. usage. Using this information, determine a maintenance program that fits your specific environment.

Filter Regulator

Drain the filter-regulator at least once a week by turning the thumb screw on the bottom of the bowl. Draining frequency depends upon the quality of the air supply and may be required daily.

NOTE:

If an air lubricant is added to the system, it should be placed immediately after the filter regulator.

Excessive pressure drops or a visible coating on the filter element indicate cleaning of the filter regulator is necessary.

1. Shut off the air supply and remove the bowl.
2. Unscrew the lower gasket, allowing the filter element to fall out.
3. Wash the filter element with denatured alcohol.

NOTICE

Use an alkaline solution (soapy water) and not a solvent for cleaning the polycarbonate bowl.

4. Clean the polycarbonate bowl with soapy water.
5. Reassemble the regulator and turn on the air supply.
6. Wash and blow out restrictors once a month or more frequently if necessary.
7. Replaceable items for the filter-regulator are the filter, bowl and gauge.

Seal Adjustment

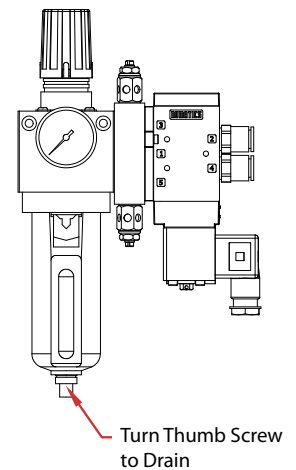
Energized Seals

Standard samplers are supplied with maintenance-free energized seals. However, once the seals become worn they do need to be replaced.

Seal Replacement

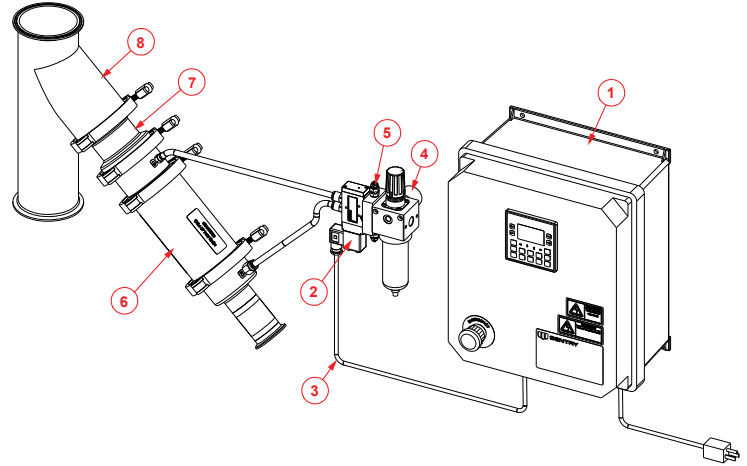
If the seals become worn, you must remove and replace them. Replacement is easy and straightforward due to the tri-clamp design of the sampler.

1. Disconnect the sampler from the process line
2. Loosen and remove the three remaining tri-clamps on the unit
3. Pull apart the front nose spool piece, the spool cylinder, air cylinder, and discharge spool piece.
4. After disassembly, there will be two seal spacers; one in the front nose piece which holds two sample tube seals, and one spacer in the discharge assembly which retains one sample tube seal. There is also one sample tube seal on the air cylinder facing side of the spool cylinder.
5. Discard the seals. Inspect the spacers and replace as needed
6. Install the new sample tube seals.
7. Inspect the air cylinder piston seals. Replace as needed
8. There is an O-ring that seals the sample tube to the piston. If the sample tube is removed often for cleaning, inspect and replace O-ring as needed.
9. Reassemble in the reverse order of disassembly



Troubleshooting Sequence

1. Controller
2. Solenoid
3. Tubing kinks
4. Air pressure
5. Restrictors
6. Air cylinder
7. Packing
8. Alignment



Electrical

1. See controller manual.

Pneumatic

- 2., 3., 4., 5. Check air lines for kinks, breaks, etc. Air pressure to the filter-regulator should be 60-80 psi. If higher air pressure is required to activate the cylinder, then it is possible that the probe is bound or the four-way valve needs cleaning. Look at the air restrictors and make sure they are open and not clogged.
6. If the probe slows up or stops when entering or retracting from the material line, the air cylinder seals may need replacing. If the main seal is worn, you may be able to hear air escaping around it.

Mechanical

7. If the probe still does not function properly, check the seals for excessive wear or improper fit.
8. If the sampler properly runs mechanically, but still does not function correctly, then remove it from the line. Check for obstructions in the tube. Reassemble and check for operation. If any other problems arise, please contact Sentry Equipment.

Standard Warranty

Sentry Equipment Corp (“Seller”) warrants products manufactured by it and supplied hereunder (“Products”) to be free from defects in workmanship and, to the extent materials are selected by Seller, to be free from defects in materials, in each case for a period as defined in the table below:

Brand	Product Line	Warranty Period
Sentry®	<ul style="list-style-type: none"> ▪ Steam & Water Sampling Products and Systems ▪ Solid & Powder Sampling Products and Systems ▪ Gas Sampling Products and Systems ▪ Liquid & Slurry Sampling Products and Systems ▪ Pipeline Integrity Products 	Eighteen months from date of shipment or twelve months from startup (whichever occurs first)
Waters Equipment	Steam & Water Sampling Products and Systems	Twelve months from date of shipment

To view the full warranty, go to www.sentry-equip.com/warranty.

Customer Support

With proven sampling expertise since 1924, Sentry products and services provide business operations the critical insights to optimize process control and product quality. We deliver true representative sampling and analysis techniques to customers around the globe, empowering them to accurately monitor and measure processes for improved production efficiency, output, and safety. Standing behind our commitments, we are determined to tackle any application, anywhere.

We know that running an efficient operation isn't easy. It requires thorough, careful analysis of controlled, real-time data achieved through reliable, accurate, and repeatable process monitoring, and measuring. By effectively conditioning, sampling, and measuring gas, liquid, slurry, powder, solids, steam, or water within their production environments, our customers obtain the critical insights they need to control and optimize their processes.

Yet, controlling your processes also means reliable customer support throughout the life cycle of your equipment.

- Customer Service—General information, warranty claims, order management.
- Installation Service—For systems that require specialized expertise upon installation.
- Technical Support—Troubleshooting, training, and technical manuals.
- Field Service & Retrofits—When a problem needs immediate attention.
- Replacements Parts & Consumables—Order your replacement parts and consumables.
- Sentry ProShield Services – select from four ProShield Guardian service plans providing different levels of support to protect your large system investments with regularly scheduled maintenance.

To learn more, go to www.sentry-equip.com/support.

This page is intentionally left blank.

Serving customers
in more than 50 countries
across six continents worldwide.



sentry-equip.com

966 Blue Ribbon Circle North, Oconomowoc, WI 53066 U.S.A. | +1-262-567-7256 | support@sentry-equip.com